



<b>BOSCH</b>  K3-MK/SVT2-SI	<b>Installation instruction</b>	Nummer Y 928 F00 060-E	Blatt 1	Datum 26.11.99
	<b>64-pole wiring-harness plug</b>	Distributor Pade	Telefon 24926	

Mod. No.	Date	Modification	Sign.	Check
1	29.11.99	Sheet number changed; sheet 1 and 6 new	Da	<i>J. Al</i>

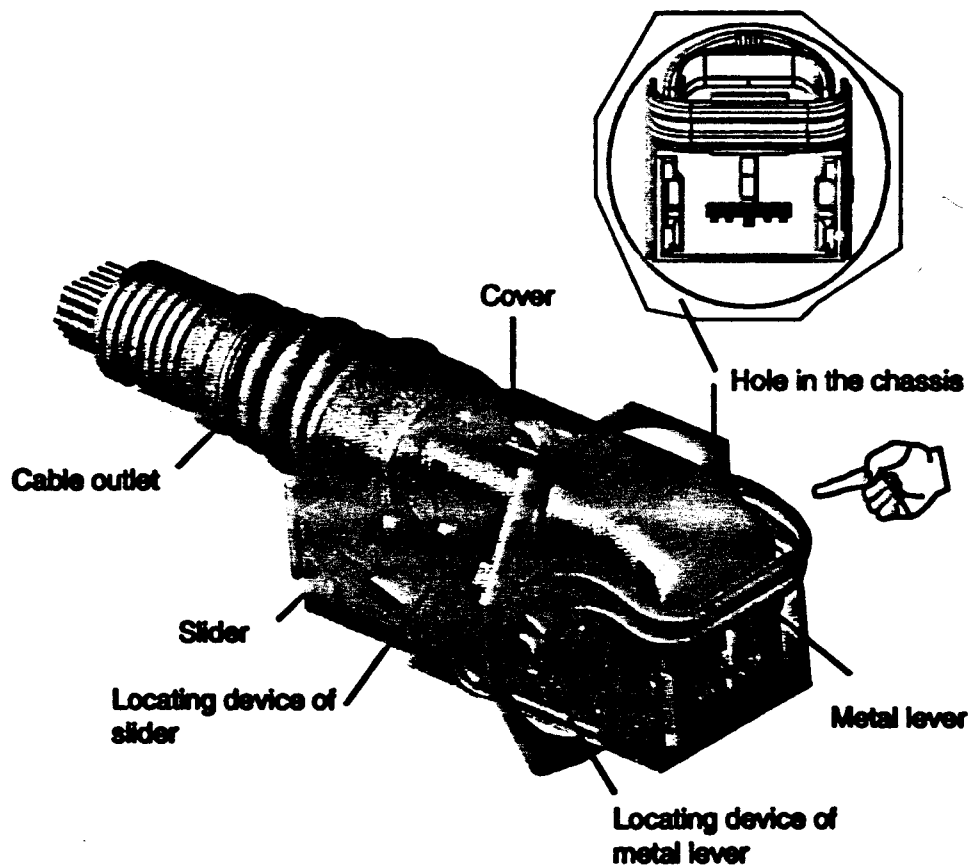
<b>BOSCH</b>  K3-MK/SVT2-SI	<b>Installation instruction</b>	Nummer Y 928 F00 060-E	Blatt 2	Datum 26.11.99
	<b>64-pole wiring-harness plug</b>	Bestellnr Pade	Teilnr 24926	


- Re.: - Wiring-harness plug according to offer drawing A 928 000 306-E  
 - As-delivered condition: Casing preassembled D 928 001 25A-E

In the case of installation the 64-pole wiring-harness plug onto the electronic control unit take attention to following notes:

### 1. As-delivered condition

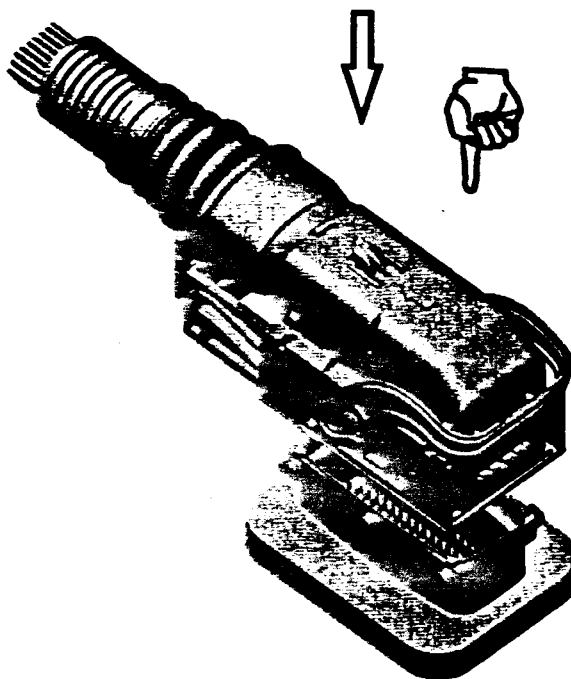
The metal lever must be positioned opposite the cable outlet. In this position the slider has engaged in the locating device of the casing. In this condition the wiring-harness plug is to be mounted into the hole of chassis.




<b>BOSCH</b>  <b>K3-MK/SVT2-SI</b>	<b>Installation instruction</b>	Nummer <b>Y 928 F00 060-E</b>	Blatt <b>3</b>	Datum <b>26.11.99</b>
	<b>64-pole wiring-harness plug</b>	Besteller <b>Pade</b>		Printer <b>24926</b>

## 2. Installation

- 2.1 The As-delivered condition (1.) is simultaneous the installation position onto the electronic control unit.

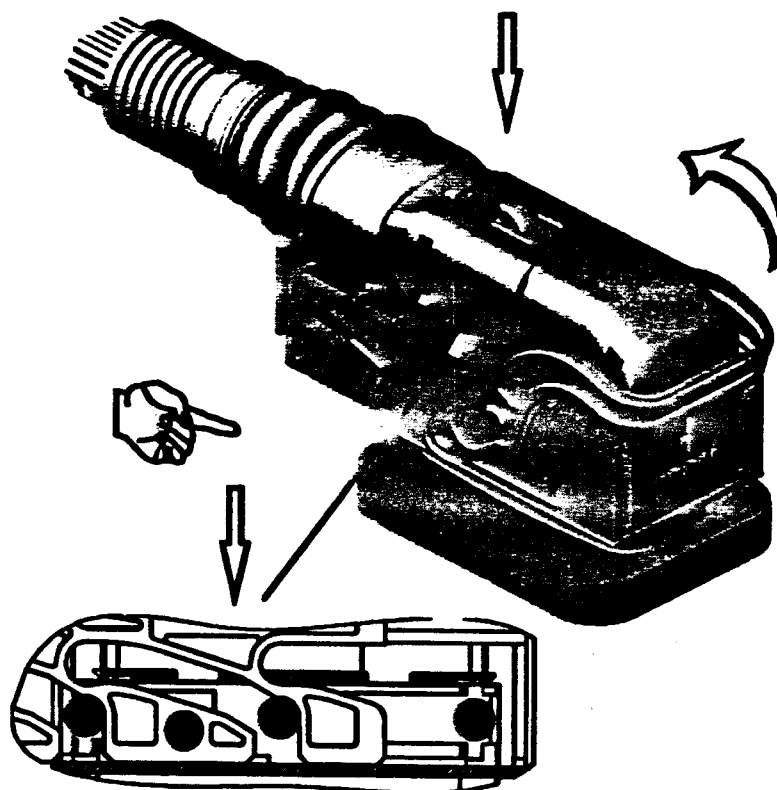



<b>BOSCH</b>  K3-MK/SVT2-SI	<b>Installation instruction</b>	Nummer Y 928 F00 060-E	Blatt 4	Datum 26.11.99
	<b>64-pole wiring-harness plug</b>	Bearbeiter Pade		Teilenummer 24926

## 2. Installation

**2.2** The wiring-harness plug is fit vertically into the right counter part of the electronic control unit ( attention to coding).

The process of insertion is closed, when the plastic bolts are engaged in the groove of the slider until the first stop.

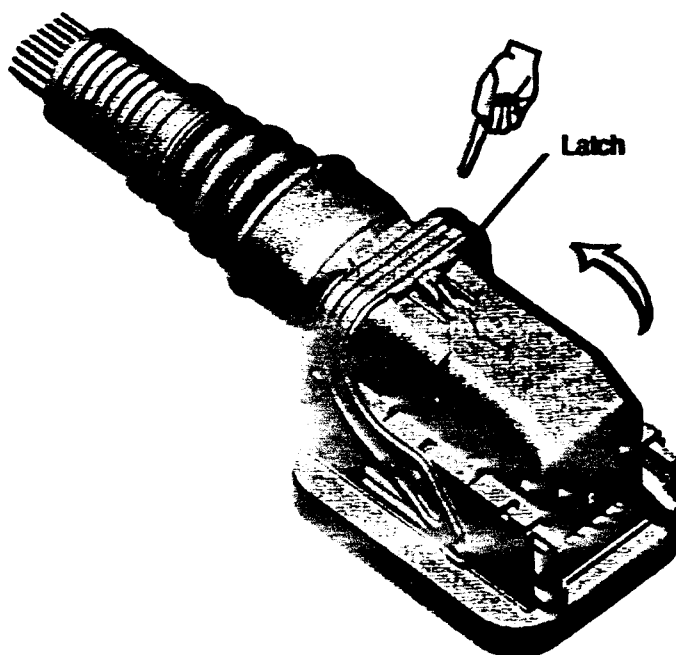



<b>BOSCH</b>  <b>K3-MK/SVT2-SI</b>	<b>Installation instruction</b>	Nummer <b>Y 928 F00 060-E</b>	Blatt <b>5</b>	Datum <b>28.11.99</b>
	<b>64-pole wiring-harness plug</b>	Hersteller <b>Pade</b>	Telefon <b>24926</b>	

### 3. Final position

Final position of the wiring-harness plug is obtained, when the metal lever is turned into direction of cable outlet.

The metal lever is in the correct end position, when the strap is moved and has engaged in the latch of the cover.



<b>BOSCH</b>  K3-MK/SVT2-SI	<b>Installation instruction</b>	Nummer Y 928 F00 060-E	Blatt 6	Datum 26.11.99
	<b>64-pole wiring-harness plug</b>	Bearbeiter Pade	Telefon 24926	

#### 4. Removal the wiring harness plug of the control device

To remove the wiring harness plug of the control device you must push the notch lever (up to dip cap) and afterwards turn the metal lever opposite of wire outlet. In this position the slider has engaged in the locating device of the casing. In this position you can take off the wiring-harness plug out off the control device.

Important remark: To open the wiring harness plug you can promote it, if you push on both ends of teh slide at the same time and on both sides (Fig 4.1).

##### Unlock the wiring-harness plug

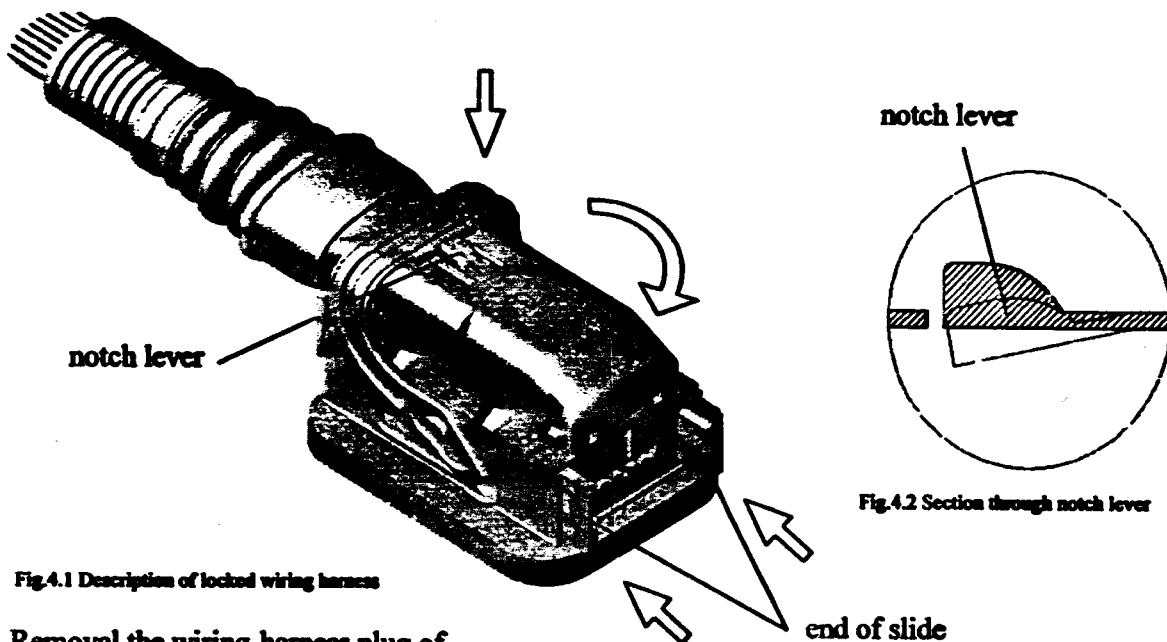


Fig.4.1 Description of locked wiring harness

##### Removal the wiring-harness plug of the control device

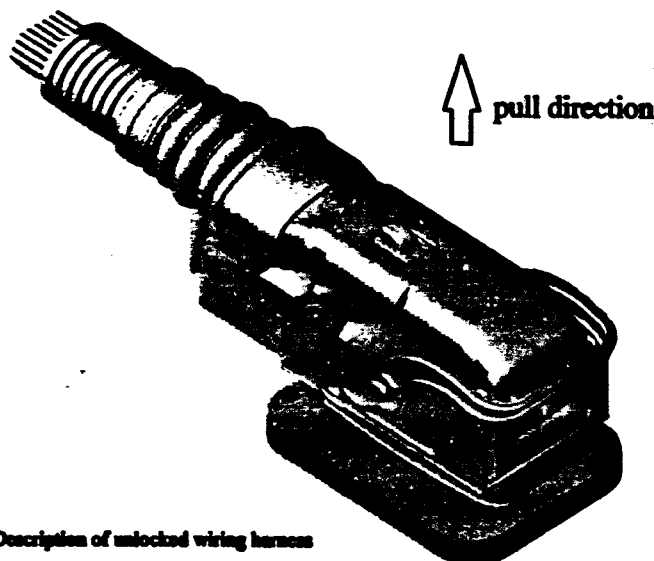


Fig.4.1 Description of unlocked wiring harness